

TECHNICAL DATA SHEET

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Valspar Code: V70Q11AA

CUSTOMER CODE:

FILM COLOR: Colorless

TYPE: valPure™ V7011

SUGGESTED USE: Interior Spray for D&I Beer and Beverage Cans

SPECIFICATIONS (AS MANUFACTURED)

VISCOSITY:	#2 F.C. @ 80°F: 30-42 secs	VOC: 3.3 by ASTM D-2369
107.05 SOLIDS (% by weight):	20.0 ± 0.5	ASTM SOLIDS (% by weight): 21.1
WEIGHT PER U.S. GALLON (lbs):	8.43 ± 0.05	ASTM SOLIDS (% by volume): 18.0

APPLICATION SUGGESTIONS

SURFACE:	Aluminum - D&I cans
PREPARATION:	Commercially Clean
COATING WEIGHT:	See Special Instructions Below
METHOD:	Spray
THINNER:	None Required
"WASH-UP":	4/1 Water/Butyl Cellosolve
BAKE (Time @ PMT):	See Special Instructions Below

SPECIAL INSTRUCTIONS:

KEEP FROM FREEZING. Store between 50-120°F.

Film Weights (Minimum Sencon):

1.0 msi - Beer
1.5 msi - Soft Drink
2.2 msi - Hot Fill/Juice/Isotonic/Energy Drinks/Hard to Hold

Maximum Metal Exposure (ma) 12 oz can

Average / Individual:

< 25 < 75 - Beer
< 5 < 25 - Soft Drink
< 2 < 10 - Hot Fill/Juice/Isotonic/Energy Drinks/Hard to Hold

Bake Schedule (Minimum Time and Temp):

Actual cure conditions to be established on production line as oven length & efficiency will determine time & temperature requirements.

Min 30 secs @ 370°F MT dome; Min 390°F PMT dome - Beer & Soft Drink, or

Min 45 secs @ 370°F MT dome; Min 380°F PMT dome - Beer & Soft Drink

Min 50 secs @ 370°F MT dome; Min 390°F PMT dome - Hot Fill/Juice/Isotonic/Energy Drinks

WHEN PROPERLY BAKED MEETS FDA 175.300?: Yes - Subject of an effective FCN

INTERNAL LUBRICANT?: No

SHELF LIFE: 6 Months @ 80°F

SUBMITTED TO:

COMPANY: REXAM

ATTN: Tim Wenckus

SUBMITTED BY:

SALESPERSON: P.J. Messina

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