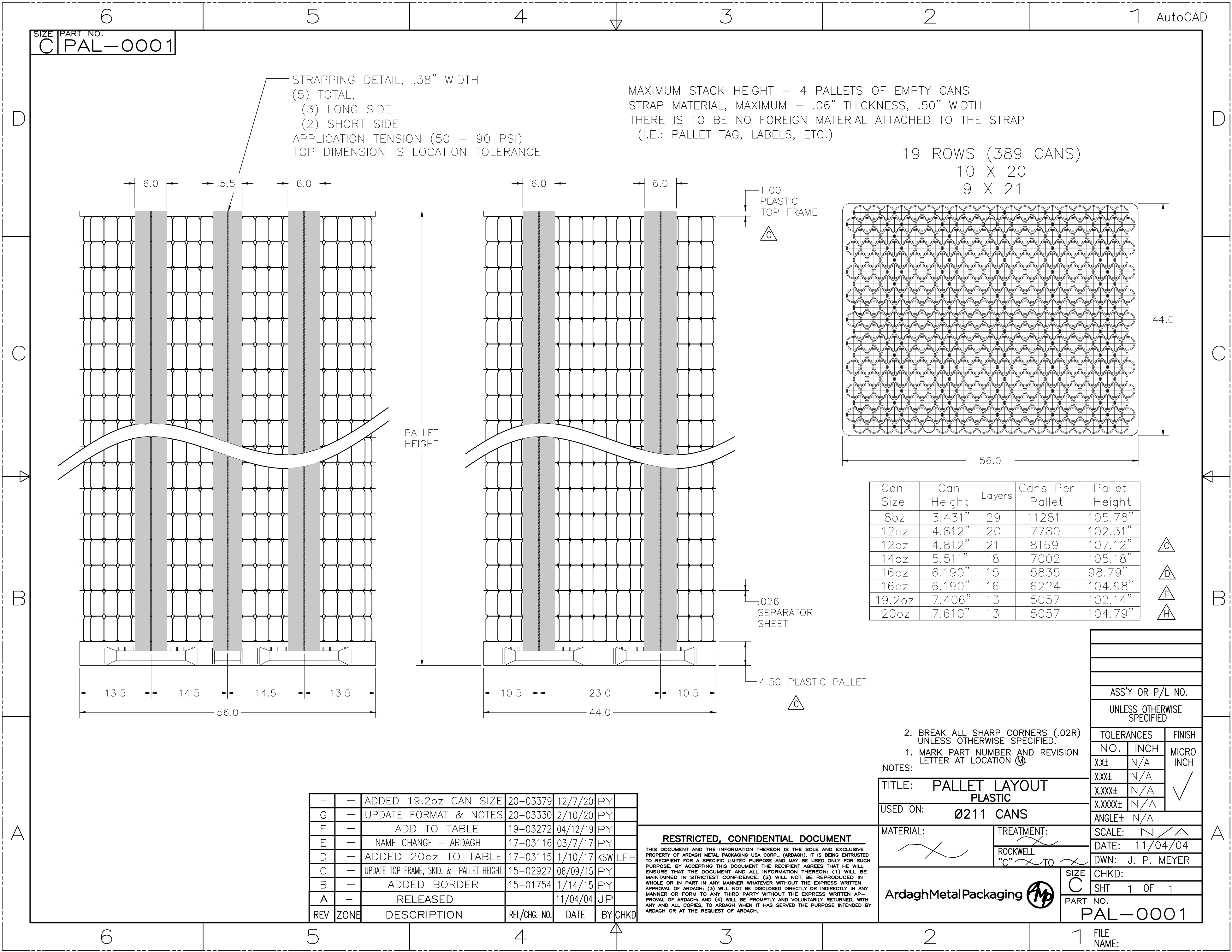


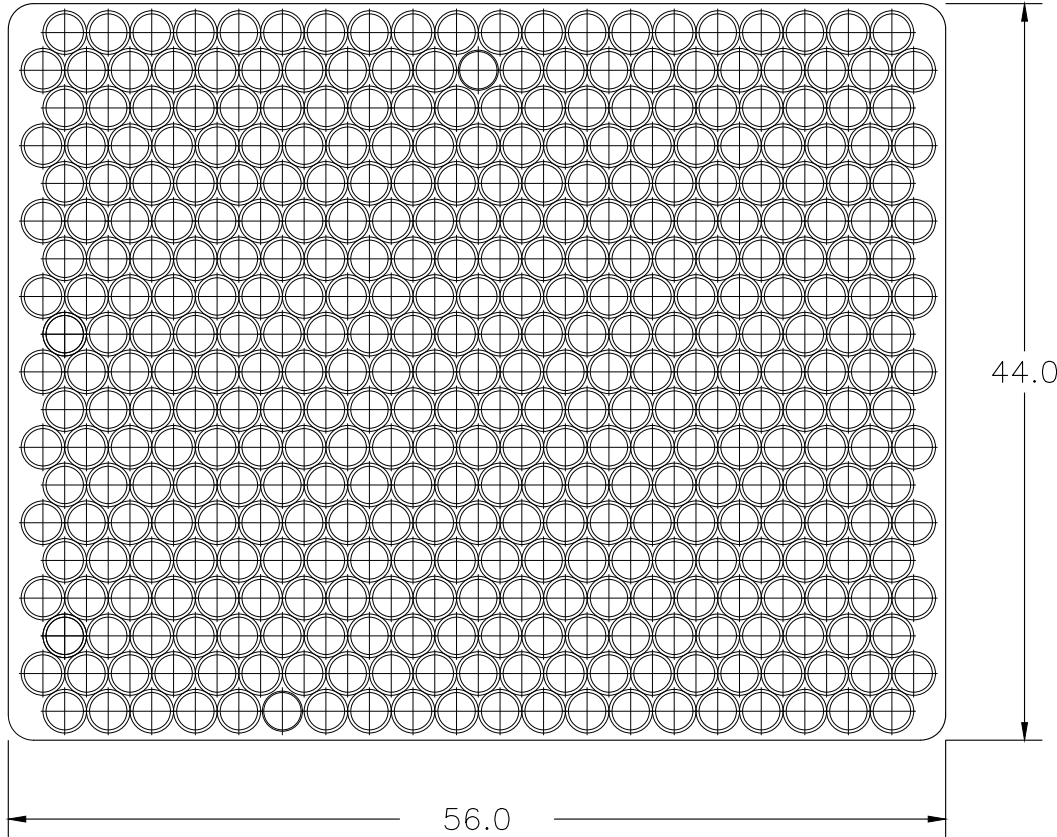


SIZE PART NO.
C PAL-0001

STRAPPING DETAIL, .38" WIDTH
(5) TOTAL,
(3) LONG SIDE
(2) SHORT SIDE
APPLICATION TENSION (50 - 90 PSI)
TOP DIMENSION IS LOCATION TOLERANCE

MAXIMUM STACK HEIGHT - 4 PALLETS OF EMPTY CANS
STRAP MATERIAL, MAXIMUM - .06" THICKNESS, .50" WIDTH
THERE IS TO BE NO FOREIGN MATERIAL ATTACHED TO THE STRAP
(I.E.: PALLET TAG, LABELS, ETC.)

19 ROWS (389 CANS)
10 X 20
9 X 21



Can Size	Can Height	Layers	Cans Per Pallet	Pallet Height
8oz	3.431"	29	11281	105.78"
12oz	4.812"	20	7780	102.31"
12oz	4.812"	21	8169	107.12"
14oz	5.511"	18	7002	105.18"
16oz	6.190"	15	5835	98.79"
16oz	6.190"	16	6224	104.98"
19.2oz	7.406"	13	5057	102.14"
20oz	7.610"	13	5057	104.79"

△
△
△
△

REV	ZONE	DESCRIPTION	REL/CHG. NO.	DATE	BY	CHKD
H	-	ADDED 19.2oz CAN SIZE	20-03379	12/7/20	PY	
G	-	UPDATE FORMAT & NOTES	20-03330	2/10/20	PY	
F	-	ADD TO TABLE	19-03272	04/12/19	PY	
E	-	NAME CHANGE - ARDAGH	17-03116	03/7/17	PY	
D	-	ADDED 20oz TO TABLE	17-03115	1/10/17	KSW	LFH
C	-	UPDATE TOP FRAME, SKID, & PALLET HEIGHT	15-02927	06/09/15	PY	
B	-	ADDED BORDER	15-01754	1/14/15	PY	
A	-	RELEASED		11/04/04	JP	

RESTRICTED, CONFIDENTIAL DOCUMENT

THIS DOCUMENT AND THE INFORMATION THEREON IS THE SOLE AND EXCLUSIVE PROPERTY OF ARDAGH METAL PACKAGING USA CORP. (ARDAGH). IT IS BEING ENTRUSTED TO RECIPIENT FOR A SPECIFIC LIMITED PURPOSE AND MAY BE USED ONLY FOR SUCH PURPOSE. BY ACCEPTING THIS DOCUMENT THE RECIPIENT AGREES THAT HE WILL ENSURE THAT THE DOCUMENT AND ALL INFORMATION THEREON: (1) WILL BE MAINTAINED IN STRICTEST CONFIDENCE; (2) WILL NOT BE REPRODUCED IN WHOLE OR IN PART IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESS WRITTEN APPROVAL OF ARDAGH; (3) WILL NOT BE DISCLOSED DIRECTLY OR INDIRECTLY IN ANY MANNER OR FORM TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN APPROVAL OF ARDAGH; AND (4) WILL BE PROMPTLY AND VOLUNTARILY RETURNED, WITH ANY AND ALL COPIES, TO ARDAGH WHEN IT HAS SERVED THE PURPOSE INTENDED BY ARDAGH OR AT THE REQUEST OF ARDAGH.

2. BREAK ALL SHARP CORNERS (.02R) UNLESS OTHERWISE SPECIFIED.
1. MARK PART NUMBER AND REVISION LETTER AT LOCATION M

NOTES:

TITLE: PALLET LAYOUT
PLASTIC

USED ON: Ø211 CANS

MATERIAL:

TREATMENT:

ROCKWELL
"C" X TO X

ArdaghMetalPackaging



SIZE
C

PART NO.

PAL-0001

FILE NAME: